#### Status 9/21/2020 **Technical Sales Document**

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500 **Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### Reference conditions

No.	Description	Index	Value	Unit
6	Intake air temperature		25	°C
7	Charge-air coolant temperature		55	°C
8	Barometric pressure		1000	mbar
9	Site altitude above sea level		100	m
10	Raw-water inlet temperature		-	°C

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
conditions

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X Applicable
The module is valid for this product type

- Non-applicable

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- Product Data -



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Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 0. Data-relevant engine design configuration

No.	Description	Index	Value	Unit
13	Engine without sequential turbocharging		Χ	-
	(turbochargers without cut-in/cut-out control)			

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Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 1. Power-related data

No.	Description	Index	Value	Unit
1	Engine rated speed	А	1500	rpm
2	Reduction gear - Output speed	А	-	rpm
3	Mean piston speed		10.5	m/s
4	Continuous power ISO 3046 (10% overload capability) (design power DIN 6280, ISO 8528)	A	2590	kW
5	Fuel stop power ISO 3046	А	2849	kW
8	Mean effective pressure (MEP) (Continuous power ISO 3046)		21.7	bar
9	Mean effective pressure (MEP) (Fuel stop power ISO 3046)		23.9	bar
18	Performance map No.		-	-
38	Performance map No. (cont.)		-	-
20	Performance map, amendment index		-	-

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Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 2. General Conditions (for maximum power)

No.	Description	Index	Value	Unit
46	Individual power calculation (ESCM) required for maximum power		Х	-
1	Intake air depression (new filter)	А	15	mbar
2	Intake air depression, max.	L	50	mbar
51	Exhaust overpressure (total pressure against atmosphere)	А	30	mbar
52	Exhaust overpressure, max. (total pressure against atmosphere)	L	85	mbar
5	Fuel temperature at fuel feed connection	R	25	°C
9	Fuel temperature at fuel feed connection, max. (w/o power reduction)	L	55	°C
10	Fuel temperature at fuel feed connection, max.	L	55	°C
18	Fuel temperature at fuel feed connection, min.	L	-	°C

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Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 3. Consumption

No.	Description	Index	Value	Unit
17	Specific fuel consumption (be) - 100 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	192	g/kWh
18	Specific fuel consumption (be) - 75 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	192	g/kWh
19	Specific fuel consumption (be) - 50 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	200	g/kWh
20	Specific fuel consumption (be) - 25 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	224	g/kWh
21	Specific fuel consumption (be) - FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	196	g/kWh
56	Specific fuel consumption (be) - 100 % FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	-	g/kWh
57	Specific fuel consumption (be) - 75 % FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	-	g/kWh
58	Specific fuel consumption (be) - 50 % FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	-	g/kWh
59	Specific fuel consumption (be) - 25 % FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	-	g/kWh
73	No-load fuel consumption	R	35	kg/h
92	Lube oil consumption after 100 h of operation (B = fuel consumption per hour) Guideline value does not apply for the design of EGAT systems. Please consult the Applications Center with regard to the layout of EGA systems.	R	0.3	% of B
62	Lube oil consumption after 100 h of operation, max. (B = fuel consumption per hour)	L	1.0	% of B

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Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 4. Model-related data (basic design)

No.	Description	Index	Value	Unit
1	Naturally aspirated engine		-	-
2	Engine with exhaust turbocharger (ETC)		-	-
3	Engine with exhaust turbocharger (ETC) and intercooler		Х	-
4	Exhaust piping, non-cooled		Х	-
5	Exhaust piping, liquid-cooled		-	-
33	Working method: four-cycle, diesel, single-acting		Х	-
34	Combustion method: direct injection		X	-
36	Cooling system: conditioned water		Х	-
37	Direction of rotation: c.c.w. (facing driving end)		Х	-
6	Number of cylinders		20	-
7	Cylinder configuration: V angle		90	degrees (°)
8	Cylinder configuration: in-line vertical		-	-
10	Bore		170	mm
11	Stroke		210	mm
12	Displacement, cylinder		4.77	liter
13	Displacement, total		95.4	liter
14	Compression ratio		16.4	-
40	Cylinder heads: single-cylinder		Х	-
41	Cylinder liners: wet, replaceable		Х	-
42	Piston design: composite piston		-	-
49	Piston design: solid-skirt piston		Х	-
21	Number of piston compression rings		2	-
22	Number of piston oil control rings		1	-

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Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

24	Number of inlet valves, per cylinder		2	-
25	Number of exhaust valves, per cylinder		2	-
15	Number of turbochargers		6	-
16	Number of L.P. turbochargers		6	-
17	Number of H.P. turbochargers		-	-
18	Number of intercoolers		1	-
19	Number of L.P. intercoolers		1	-
20	Number of H.P. intercoolers		-	-
28	Standard flywheel housing flange (engine main PTO)		00	SAE
50	Static bending moment at standard flywheel housing flange, max.	L	15	kNm
51	Dynamic bending moment at standard flywheel housing flange, max.	L	75	kNm
29	Standard flywheel housing flange (reduction gearbox main PTO)		-	SAE
43	Flywheel interface (DISC)		21	-

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Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 5. Combustion air / exhaust gas

No.	Description	Index	Value	Unit
8	Charge-air pressure before cylinder - CP	R	2.8	bar abs
27	Charge-air pressure before cylinder - FSP	R	3.2	bar abs
9	Combustion air volume flow - CP	R	2.9	m³/s
10	Combustion air volume flow - FSP	R	3.2	m³/s
11	Exhaust volume flow (at exhaust temperature) - CP	R	7.7	m³/s
12	Exhaust volume flow (at exhaust temperature) - FSP	R	8.78	m³/s
13	Exhaust temperature before turbocharger - CP	R	700	°C
14	Exhaust temperature before turbocharger - FSP	R	740	°C
15	Exhaust temperature after turbocharger - CP	R	565	°C
16	Exhaust temperature after turbocharger - FSP	R	585	°C
17	Exhaust temperature after engine - CP	R	515	°C
18	Exhaust temperature after engine - FSP	R	535	°C

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Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 6. Heat dissipation

No.	Description	Index	Value	Unit
15	Heat dissipated by engine coolant - CP with oil heat, without charge-air heat	R	950	kW
16	Heat dissipated by engine coolant - FSP with oil heat, without charge-air heat	R	1050	kW
18	Heat dissipated by engine coolant - FSP without oil heat, without charge-air heat	R	-	kW
23	Heat dissipated by oil - FSP	R	-	kW
25	Charge-air and oil heat dissipation - FSP	R	-	kW
26	Charge-air heat dissipation - CP	R	410	kW
27	Charge-air heat dissipation - FSP	R	500	kW
39	Heat dissipated by exhaust gas - FSP	R	-	kW
31	Heat dissipated by return fuel flow - CP	R	7.5	kW
32	Heat dissipated by return fuel flow - FSP	R	-	kW
33	Radiation and convection heat, engine - CP	R	105	kW
34	Radiation and convection heat, engine - FSP	R	-	kW
36	Radiation and convection heat, genset - FSP (engine + generator + 10m insulated exhaust pipework)	R	-	kW

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Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 7. Coolant system (high-temperature circuit)

No.	Description	Index	Value	Unit
9	Coolant temperature (at engine outlet to cooling equipment; with max. 40% antifreeze)	А	-	°C
17	Coolant temperature (at engine outlet to cooling equipment)	А	100	°C
57	Coolant temperature differential after/before engine, from	R	10	К
58	Coolant temperature differential after/before engine, to	R	12	К
23	Coolant temperature differential after/before engine	L	14	K
20	Coolant temperature after engine, limit 1	L	102	°C
21	Coolant temperature after engine, limit 2	L	104	°C
25	Coolant antifreeze content, max.	L	50	%
30	Cooling equipment: coolant flow rate	Α	80	m³/h
31	Coolant pump: pressure differential	R	2.25	bar
35	Coolant pump: inlet pressure, min.	L	0.5	bar
36	Coolant pump: inlet pressure, max.	L	2.5	bar
39	Engine: coolant pressure differential with thermostat	R	1.7	bar
41	Pressure loss in off-engine cooling system, max.	L	0.7	bar
72	Pressure loss in off-engine cooling system, min.	L	0.55	bar
43	Pressure loss in off-engine cooling system, max. without thermostat	L	0.7	bar
70	Pressure loss in off-engine cooling system, min. without thermostat	L	0.55	bar
47	Breather valve (expansion tank) opening pressure (excess pressure)	R	1.0	bar
54	Cooling equipment: height above engine, max.	L	15	m

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Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

53	Cooling equipment: operating pressure	А	2.5	bar
73	Coolant level in expansion tank, below min. alarm	L	-	-
74	Coolant level in expansion tank, below min. shutdown	L	Х	-
50	Thermostat, starts to open	R	79	°C
51	Thermostat, bypass closed	R	92	°C
52	Thermostat, fully open	R	92	°C
48	Breather valve (expansion tank) opening pressure (depression)	R	-0.1	bar
49	Pressure in cooling system, max.	L	5.0	bar

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Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 8. Coolant system (low-temperature circuit)

No.	Description	Index	Value	Unit
53	Coolant temperature (at engine outlet to cooling equipment)	R	66	°C
9	Coolant temperature before intercooler (at engine inlet from cooling equipment)	А	55	°C
14	Coolant temperature before intercooler, limit 1	L	75	°C
61	Coolant temperature before intercooler, shutdown	L	-	°C
15	Coolant temperature before intercooler, limit 2	L	-	°C
54	Coolant temperature differential after/before intercooler, min.	L	10	К
55	Coolant temperature differential after/before intercooler, max.	L	14	К
13	Coolant antifreeze content, max.	L	50	%
17	Charge-air temperature after intercooler, max.	L	80	°C
76	Temperature differential between intake air and charge-air coolant before intercooler	А	30	К
75	Temperature differential between intake air and charge-air coolant before intercooler, max.	L	32	К
45	Charge-air temperature after intercooler, max. for compliance with "TA-Luft" at CP	L	-	°C
56	Coolant pump: flow rate	А	32.5	m³/h
18	Coolant pump: flow rate (± 5 %)	R	32.5	m³/h
20	Cooling equipment: coolant flow rate	Α	32.5	m³/h
21	Intercooler: coolant flow rate	R	32.5	m³/h
22	Coolant pump: pressure differential	R	1.7	bar
24	Coolant pump: inlet pressure, min.	L	0.5	bar
25	Coolant pump: inlet pressure, max.	L	2.5	bar
29	Pressure loss in off-engine cooling system, max.	L	0.7	bar

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Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

62	Pressure loss in off-engine cooling system, min.	L	0.55	bar
31	Pressure loss in off-engine cooling system, max. without thermostat	L	0.7	bar
63	Pressure loss in off-engine cooling system, min. without thermostat	L	0.55	bar
43	Cooling equipment: height above engine, max.	L	15	m
36	Breather valve (expansion tank) opening pressure (excess pressure)	R	1.0	bar
37	Breather valve (expansion tank) opening pressure (depression)	R	-0.1	bar
42	Cooling equipment: operating pressure	Α	2.5	bar
67	Coolant level in expansion tank, below min. alarm	L	-	-
68	Coolant level in expansion tank, below min. shutdown	L	X	-
39	Thermostat, starts to open	R	38	°C
40	Thermostat, bypass closed	R	51	°C
41	Thermostat, fully open	R	51	°C

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**Exhaust Regulations** Fuel-consumption optimized;

### 10. Lube oil system

No.	Description	Index	Value	Unit
1	Lube oil operating temp. before engine, from	R	88	°C
2	Lube oil operating temp. before engine, to	R	98	°C
3	Lube oil operating temp. after engine, from	R	98	°C
4	Lube oil operating temp. after engine, to	R	108	°C
5	Lube oil temperature before engine, limit 1	L	99	°C
6	Lube oil temperature before engine, limit 2	L	101	°C
7	Lube oil operating pressure before engine (measuring block)	R	5.4	bar
8	Lube oil operating press. bef. engine, from	R	4.4	bar
9	Lube oil operating press. bef. engine, to	R	7.2	bar
10	Lube oil pressure before engine, alarm	L	-	bar
33	Lube oil pressure before engine, limit 1(speed-related value, consult MTU)	L	3.5	bar
11	Lube oil pressure before engine, shutdown	L	-	bar
34	Lube oil pressure before engine, limit 2 (speed-related value, consult MTU)	┙	3.2	bar
17	Lube oil pump(s): oil flow, total	R	835	liter/min
19	Lube oil fine filter (main circuit): number of units		1	-
20	Lube oil fine filter (main circuit): number of elements per unit		5	-
21	Lube oil fine filter (main circuit): particle retention	R	0.014	mm
32	Lube oil fine filter (main circuit): pressure differential, max.	L	1.5	bar
35	Lube oil fine filter (main circuit): make (standard): MANN & HUMMEL		Х	-

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
conditions

> Actual value must be greater than specified value < Actual value must be less than specified value

X Applicable
The module is valid for this product type

- Non-applicable

The module is not valid for this product type

N Value not named
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Adequate verification not yet available (tolerance +/-10%)
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A Design value
Value required for the design of an external system (plant)
R Guideline value
Typical average value as information – only suitable for design purposes to a limited extent
L Limit value
A value representing the lower limit/minimum value or

## **Technical Sales Document**

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 11. Fuel system

No.	Description	Index	Value	Unit
1	Fuel pressure at engine fuel feed connection, min. (when engine is starting)	L	-0.1	bar
2	Fuel pressure at engine fuel feed connection, max. (when engine is starting)	L	1.5	bar
57	Fuel pressure at engine fuel feed connection, min. (when engine is running)	L	-0.3	bar
65	Fuel pressure at engine fuel feed connection, max. (when engine is running)	L	0.5	bar
37	Fuel supply flow, max.	Α	27	liter/min
4	Fuel pressure before injection pump, from (high-pressure pump)	R	6.0	bar
5	Fuel pressure before injection pump, to (high-pressure pump)	R	11.0	bar
6	Fuel pressure before injection pump, min. (high-pressure pump)	L	5.0	bar
7	Fuel pressure before injection pump with engine not running, max. (high-pressure pump)	L	1.5	bar
8	Fuel return flow, max.	А	7	liter/min
10	Fuel pressure at return connection on engine, max.	L	0.5	bar
12	Fuel temperature differential before/after engine	R	30	K
38	Fuel temperature after high-pressure pump, alarm	L	100	°C
15	Fuel prefilter: number of units	А	-	-
16	Fuel prefilter: number of elements per unit	А	-	-
17	Fuel prefilter: particle retention	А	-	mm
29	Fuel prefilter: make (standard): MANN & HUMMEL		-	-
3235	Fuel fine filter (secondary filter): Number of units	А	1	

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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## **Technical Sales Document**

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- Product Data -



20V4000G63LF Speed [rpm] Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

3236	Fuel fine filter (secondary filter): Number of elements per unit	А	2	-
18	Fuel fine filter (main circuit): number of units	А	1	-
19	Fuel fine filter (main circuit): number of elements per unit	Α	1	-
20	Fuel fine filter (main circuit): particle retention	А	0.005	mm
21	Fuel fine filter (main circuit): pressure differential, max.	L	1.0	bar
3442	Fuel fine filter (intermediate filter): Pressure differential, max.	L	4.0	bar
32	Fuel fine filter (main circuit): make (standard): MANN & HUMMEL		Х	-

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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## **Technical Sales Document**

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 12. General operating data

No.	Description	Index	Value	Unit
1	Cold start capability: air temperature (w/o starting aid, w/o preheating) - (case A)	R	10	°C
2	Additional condition (to case A): engine coolant temperature	R	10	°C
3	Additional condition (to case A): lube oil temperature	R	10	ů
4	Additional condition (to case A): lube oil viscosity	R	15W40	SAE
9	Cold start capability: air temperature (w/o starting aid, w/ preheating) - (case C)	R	0	°C
10	Additional condition (to case C): engine coolant temperature	R	40	°C
11	Additional condition (to case C): lube oil temperature	R	-10	°C
12	Additional condition (to case C): lube oil viscosity	R	15W40	SAE
21	Coolant preheating, heater performance (standard)	R	9.0	kW
22	Coolant preheating, preheating temperature, min.	L	32	°C
3506	Coolant preheating, preheating temperature, max.	L	55	°C
23	Lube oil priming pump: flow rate	R	N	liter/min
24	Lube oil priming pump: pressure	R	N	bar
25	Lube oil priming pump: rated power	R	N	kW
26	Lube oil priming pump: cut-in interval pump cut-in every minutes	R	N	min
27	Lube oil priming pump: cut-in duration	R	N	min
28	Breakaway torque (without driven machinery) coolant temperature +5°C	R	2600	Nm
30	Breakaway torque (without driven machinery) coolant temperature +40°C	R	2200	Nm
29	Cranking torque at firing speed (without driven machinery) coolant temperature +5°C	R	1400	Nm

BL. Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL. Reference value: continuous power
Engine power that can be run continuously under standard
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## **Technical Sales Document**

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- Product Data -



20V4000G63LF Speed [rpm] Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

31	Cranking torque at firing speed (without driven machinery) coolant temperature +40°C	R	1100	Nm
96	Starting is blocked if the engine coolant temperature is below		0	°C
92	Run-up period to rated speed (without driven machinery)	R	N	S
93	Run-up period to rated speed (with driven machinery) (* at general conditions)	R	N	S
37	High idling speed, max. (static)	L	1700	rpm
38	Limit speed for overspeed alarm / emergency shutdown	L	1950	rpm
39	Limit speed for overspeed alarm	L	1950	rpm
42	Firing speed, from	R	80	rpm
43	Firing speed, to	R	120	rpm
44	Engine coolant temperature before starting full-load operation, recommended min. (for emergency/standby sets with coolant preheating the minimum preheating temperature referred to extended property No.22 is sufficient)	R	60	°C
3515	Minimum continuous load (operation > 10h)	R	30	kW/cyl
49	Extended low or no-load operation possible (consultation required)		Х	-
50	Engine mass moment of inertia (without flywheel)	R	21.16	kgm²
52	Standard flywheel mass moment of inertia	R	10.51	kgm²
51	Engine mass moment of inertia (with standard flywheel)	R	34.67	kgm²
69	Speed droop (with electronic governor) adjustable, from	R	0	%
70	Speed droop (with electronic governor) adjustable, to	R	7	%
95	Number of starter ring-gear teeth on engine flywheel		182	-

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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## **Technical Sales Document**

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 13. Starting (electric)

No.	Description	Index	Value	Unit
1	Starter, rated power (make BOSCH) (standard design)	R	2 x 11.3	kW
12	Starter, rated power (make DELCO) (standard design)	R	2 x 9	kW
22	Starter, rated power (make PRESTOLITE) (standard design)	R	1 x 15	kW
2	Starter, rated voltage (standard design)	R	24	VDC
4	Starter, power requirement max. (make BOSCH)	R	2190	А
14	Starter, power requirement max. (make DELCO)	R	1900	A
24	Starter, power requirement max. (make PRESTOLITE)	R	3000	А
5	Starter, power requirement at firing speed (make BOSCH)	R	750	А
15	Starter, power requirement at firing speed (make DELCO)	R	580	А
25	Starter, power requirement at firing speed (make PRESTOLITE)	R	1400	А
6	Recommended battery capacity (automotive starter battery, DIN 72311)	А	450	Ah/20h
8	Recommended battery capacity (NiCd battery, VDE 0108)	А	240	Ah/ 5h
16	Start attempt duration (engine preheated)	R	3	s
18	Start attempt duration, max.	L	15	S
9	Start attempts within 30 min at +5°C ambient temperature	R	6	-
2309	Manufacturer		Delco	-
2310	Number of starter		2	-
2312	Starter electrically redundant		-	-

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
conditions

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## **Technical Sales Document**

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- Product Data -



20V4000G63LF Speed [rpm] Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

2313	Rated power per starter	R	9	kW
2314	Starter, rated voltage	R	24	VDC
2315	Rated short-circuit current per starter	L	1900	A
2316	Power consumption per starter (at an engine speed of 100 rpm)	R	580	А
2317	Internal resistance of power supply + line resistance per starter	А	0.008	Ω
2318	Manufacturer		Bosch	-
2319	Number of starter		2	-
2320	Starter electrically redundant		-	-
2321	Rated power per starter	R	11.3	kW
2322	Starter, rated voltage	R	24	VDC
2323	Rated short-circuit current per starter	L	2190	A
2324	Power consumption per starter (at an engine speed of 100 rpm)	R	750	А
2325	Internal resistance of power supply + line resistance per starter	А	0.0047	Ω
2326	Manufacturer		Prestolite	-
2327	Number of starter		1	-
2328	Starter electrically redundant		-	-
2329	Rated power per starter	R	15	kW
2330	Starter, rated voltage	R	24	VDC
2331	Rated short-circuit current per starter	L	3000	А
2332	Power consumption per starter (at an engine speed of 100 rpm)	R	1400	А
2333	Internal resistance of power supply + line resistance per starter	А	0.0045	Ω
2334	Manufacturer		Prestolite	-
2335	Number of starter		2	-
2336	Starter electrically redundant		Х	-

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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X Applicable
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The module 15

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## **Technical Sales Document**

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- Product Data -



Speed [rpm] 20V4000G63LF Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

2337	Rated power per starter	R	15	kW
2338	Starter, rated voltage	R	24	VDC
2339	Rated short-circuit current per starter	L	3000	A
2340	Power consumption per starter (at an engine speed of 100 rpm)	R	1400	A
2341	Internal resistance of power supply + line resistance per starter	А	0.0045	Ω
2347	Generally valid data for starter		X	-
2342	Rated starting-attempt Duration (at +20°C ambient temperature with battery full)	R	5	s
2343	Interval between starts (at rated starting-attempt duration), min.	L	20	s
2345	Maximum acceptable starting-attempt duration	L	15	s
2344	Interval between starts (when starting-attempt duration > rated starting-attempt duration)	R	60	S
2346	Starting attempts within 30 minutes (at +20°C ambient temperature with battery full), max.	L	6	-
3565	Disengagement of starter pinion at engine Speed Note: Exceeding the guideline value of the disengagement speed will reduce the life cycle of the starter depending on how often and how much the speed has been exceeded	R	400	rpm
3566	Disengagement of starter pinion at engine speed, max.	L	500	rpm

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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## **Technical Sales Document**

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- Product Data -



20V4000G63LF Speed [rpm] Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

# 14. Starting (air in cylinder)

No.	Description	Index	Value	Unit
1	Starting air pressure before engine, min.	R	-	bar
2	Starting air pressure before engine, max.	R	-	bar
3	Starting air pressure before engine, min.	L	-	bar
4	Starting air pressure before engine, max.	L	-	bar
20	Start attempt duration (engine preheated)	R	-	s
21	Start attempt duration (engine not preheated)	R	-	s
22	Start attempt duration	L	-	s
23	Air consumption / start attempt (engine preheated)	R	-	m³n
24	Air consumption / start attempt (engine not preheated)	R	-	m³n
25	Starting air tank for 3 start attempts (max. 40 bar) (engine preheated)	R	-	liter
26	Starting air tank for 3 start attempts (max. 30 bar) (engine preheated)	R	-	liter
27	Starting air tank for 6 start attempts (max. 40 bar) (engine preheated)	R	-	liter
28	Starting air tank for 6 start attempts (max. 30 bar) (engine preheated)	R	-	liter
29	Starting air tank for 10 start attempts (max. 40 bar) (engine preheated)	R	-	liter
30	Starting air tank for 10 start attempts (max. 30 bar) (engine preheated)	R	-	liter
31	Starting air tank for 3 start attempts (max. 40 bar) (engine not preheated)	R	-	liter
32	Starting air tank for 3 start attempts (max. 30 bar) (engine not preheated)	R	-	liter
33	Starting air tank for 6 start attempts (max. 40 bar) (engine not preheated)	R	-	liter

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
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- Product Data -



2590

20V4000G63LF Speed [rpm] Name 1500

**Application Group** 

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kW]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

34	Starting air tank for 6 start attempts (max. 30 bar) (engine not preheated)	R	-	liter
	Starting air tank for 10 start attempts (max. 40 bar) (engine not preheated)	R	-	liter
36	Starting air tank for 10 start attempts (max. 30 bar) (engine not preheated)	R	-	liter

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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## **Technical Sales Document**

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 15. Starting (pneumatic/oil pressure starter)

No.	Description	Index	Value	Unit
35	Pneumatic starter: make Gali		-	-
36	Pneumatic starter: make TDI		Х	-
5	Starting air pressure before starter motor, min.	R	8	bar
6	Starting air pressure before starter motor, max.	R	9	bar
7	Starting air pressure before starter motor, min.	L	8	bar
8	Starting air pressure before starter motor, max.	L	9	bar
18	Start attempt duration (engine preheated)	R	3	s
19	Start attempt duration (engine not preheated)	R	5	s
20	Start attempt duration, max.	L	-	s
114	Air consumption/start attempt (engine preheated) Engine without generator Control with engine controller	R	1.4	m³n
115	Air consumption/start attempt (engine not preheated) Engine without generator Control with engine controller	R	1.6	m³n
116	Air consumption with external control for air-starter (per second	R	0.7	m³n
23	Starting air tank for 3 start attempts (max. 40 bar) (engine preheated)	R	-	liter
24	Starting air tank for 3 start attempts (max. 30 bar) (engine preheated)	R	-	liter
25	Starting air tank for 6 start attempts (max. 40 bar) (engine preheated)	R	-	liter
26	Starting air tank for 6 start attempts (max. 30 bar) (engine preheated)	R	-	liter
27	Starting air tank for 10 start attempts (max. 40 bar) (engine preheated)	R	-	liter

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
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A] Design value
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Typical average value as information – only suitable for design purposes to a limited extent
LI Limit value

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- Product Data -



Speed [rpm] 20V4000G63LF Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

28	Starting air tank for 10 start attempts (max. 30 bar) (engine preheated)	R	-	liter
29	Starting air tank for 3 start attempts (max. 40 bar) (engine not preheated)	R	N	liter
30	Starting air tank for 3 start attempts (max. 30 bar) (engine not preheated)	R	N	liter
31	Starting air tank for 6 start attempts (max. 40 bar) (engine not preheated)	R	N	liter
32	Starting air tank for 6 start attempts (max. 30 bar) (engine not preheated)	R	N	liter
33	Starting air tank for 10 start attempts (max. 40 bar) (engine not preheated)	R	N	liter
34	Starting air tank for 10 start attempts (max. 30 bar) (engine not preheated)	R	N	liter

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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### - Product Data -



Speed [rpm] Name 20V4000G63LF 1500 **Application Group** Nominal power [kW] 2590 **Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 16. Inclinations - standard oil system (ref.: waterline)

No.	Description	Index	Value	Unit
15	Longitudinal inclination, continuous max. driving end down (Option: max. operating inclinations)	L	5	degrees (°)
16	Longitudinal inclination, temporary max. driving end down (Option: max. operating inclinations)	L	-	degrees (°)
17	Longitudinal inclination, continuous max. driving end up (Option: max. operating inclinations)	L	5	degrees (°)
18	Longitudinal inclination, temporary max. driving end up (Option: max. operating inclinations)	L	-	degrees (°)
19	Transverse inclination, continuous max. (Option: max. operating inclinations)	L	10	degrees (°)
20	Transverse inclination, temporary max. (Option: max. operating inclinations)	L	-	degrees (°)

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)

DL Reference value: continuous power
Engine power that can be run continuously under standard conditions

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X Applicable
The module is valid for this product type

- Non-applicable

The module is not valid for this product type

N Value not named
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Adequate verification not yet available (tolerance +/-10%)
Adequate verification not yet available (tolerance +/-5%)

A] Design value
Value required for the design of an external system (plant)
R] Guideline value
Typical average value as information – only suitable for design purposes to a limited extent
LI Limit value

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500 **Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

## 17. Inclinations - special oil system (ref.: waterline)

No.	Description	Index	Value	Unit
1	Longitudinal inclination, continuous max.	L	-	degrees (°)
7	Transverse inclination, continuous max.	L	-	degrees (°)

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL Reference value: continuous power
Engine power that can be run continuously under standard
conditions

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- Non-applicable

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R Guideline value
Typical average value as information – only suitable for design purposes to a limited extent
L Limit value
A value representing the lower limit/minimum value or

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- Product Data -



Speed [rpm] 20V4000G63LF Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 18. Capacities

No.	Description	Index	Value	Unit
1	Engine coolant capacity (without cooling equipment)	R	205 *	liter
10	Intercooler coolant capacity	R	50	liter
11	On-engine fuel capacity	R	9	liter
14	Engine oil capacity, initial filling (standard oil system) (Option: max. operating inclinations)	R	390 *	liter
20	Oil change quantity, max. (standard oil system) (Option: max. operating inclinations)	R	340 *	liter
28	Oil pan capacity, dipstick mark min. (standard oil system) (Option: max. operating inclinations)	L	268	liter
29	Oil pan capacity, dipstick mark max. (standard oil system) (Option: max. operating inclinations)	L	315	liter

BL Reference value: fuel stop power
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Engine power that can be run continuously under standard
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- Product Data -



20V4000G63LF Speed [rpm] Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 19. Masses / dimensions

No.	Description	Index	Value	Unit
	Engine mass, dry (basic engine configuration acc. to scope of supply specification)	R	9290	kg

BL Reference value: fuel stop power
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some applications (stabilization reserve)
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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 21. Exhaust emissions

No.	Description	Index	Value	Unit
1972	Emissions data sheet:		EDS 4000 1244	-
	Fuel-consumption optimized			

BL Reference value: fuel stop power
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some applications (stabilization reserve)
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## **Technical Sales Document**

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- Product Data -



Speed [rpm] Name 20V4000G63LF 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

**Exhaust Regulations** Fuel-consumption optimized;

### 22. Acoustics

No.	Description	Index	Value	Unit
101	Exhaust noise, unsilenced - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +3dB(A) tolerance)	R	114	dB(A)
201	Exhaust noise, unsilenced - CP (sound power level LW, ISO 6798, +3dB(A) tolerance)	R	127	dB(A)
102	Exhaust noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +3dB(A) tolerance)	R	-	dB(A)
202	Exhaust noise, unsilenced - FSP (sound power level LW, ISO 6798, +3dB(A) tolerance)	R	-	dB(A)
103	Exhaust noise, unsilenced - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.	R	735825e	-
203	Exhaust noise,unsilenced - CP (sound power level LW, ISO 6798) Spectrum No.	R	N	-
104	Exhaust noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.	R	-	-
204	Exhaust noise,unsilenced - FSP (sound power level LW, ISO 6798) Spectrum No.	R	-	-
109	Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)	R	106	dB(A)
209	Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798, +2dB(A) tolerance)	R	126	dB(A)

BL. Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL. Reference value: continuous power
Engine power that can be run continuously under standard
conditions

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Value required for the design of an external system (plant)
R Guideline value
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L Limit value
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## **Technical Sales Document**

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- Product Data -



20V4000G63LF Speed [rpm] Name 1500 **Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

T	1	1	
Engine surface noise with attenuated intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)	R	-	dB(A)
Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)	R	-	dB(A)
Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.	R	735803e	-
Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798) Spectrum No.	R	N	-
Engine surface noise with attenuated intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.	R	-	-
Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798) Spectrum No.	R	-	-
Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)	R	-	dB(A)
Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)	R	-	dB(A)
Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.	R	-	-
Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798) Spectrum No.	R	-	-
Intake noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798)	R	-	dB(A)
	intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)  Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Intake noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, Iso 6798) Spectrum No.	intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)  Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Intake noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, Iso 6798) Spectrum No.	intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798, +2dB(A) tolerance)  Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.  Engine surface noise with attenuated intake noise (filter) - FSP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798) Spectrum No.  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, +2dB(A) tolerance)  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798, Spectrum No.  Engine surface noise, without intake noise - FSP (sound power level LW, ISO 6798) Spectrum No.  Intake noise, unsilenced - FSP (free-field sound-pressure level LP, 1m distance, ISO 6798) Spectrum No.  Intake noise, unsilenced - FSP (free-field sound-pressure level LP, 1m distance, ISO 6798) Spectrum No.

BL. Reference value: fuel stop power
Maximum engine power that cannot be run continuously on
some applications (stabilization reserve)
DL. Reference value: continuous power
Engine power that can be run continuously under standard
conditions

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X Applicable
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- Non-applicable
The module 15

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## **Technical Sales Document**

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- Product Data -



Speed [rpm] 20V4000G63LF Name 1500

**Application Group** Nominal power [kW] 2590

**Dataset** Ref. 25°C/55°C Nominal power [bhp] 3473

Nominal power [kVA]

Nominal power [kWel]

Frequency [Hz] 50

#### **Exhaust Regulations** Fuel-consumption optimized;

218	Intake noise, unsilenced - FSP (sound power level LW, ISO 6798)	R	-	dB(A)
120	Intake noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.	R	-	-
220	Intake noise, unsilenced - FSP (sound power level LW, ISO 6798) Spectrum No.	R	-	-
125	Structure borne noise at engine mounting brackets in vertical direction above resilient engine mounts - CP Spectrum No.	R	735847e	-
126	Structure borne noise at engine mounting brackets in vertical direction above resilient engine mounts - FSP Spectrum No.	R	-	-
128	Structure born noise, vertically below the resilient engine mounts - FSP Spectrum No.	R	-	-

BL Reference value: fuel stop power
Maximum engine power that cannot be run continuously on some applications (stabilization reserve)
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