

Engine Performance Data Cummins Inc.

Columbus, Indiana 47202-3005 http://www.cummins.com

G-Drive QSK19-G20

FR 4813

	14	-Mar

Configuration **CPL** Revision D193110GX03 5722

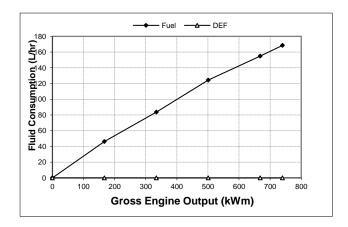
Date

Compression Ratio Displacement 1153 in³ (18.9 L) 14.2: Turbocharged and Charge Air Cooled Fuel System Cummins YZ Aspiration Aftertreatment N/A **Emission Certification** China CSIII

Engine Speed	Standby Power		Prime Power		Continuous Power	
rpm	kWm	bhp	kWm	bhp	kWm	bhp
1500	739	992	668	896	N/A	N/A
1800	N/A	N/A	N/A	N/A	N/A	N/A

Engine Fluid Consumption @ 1500 rpm

Engine Fluid Consumption @ 1500 fpm										
Ou	tput Po	wer	Fuel							
%	kWm	bhp	kg/kWm-hr	g/kWm-hr lb/bhp-hr L/hr						
Standby Power										
100	740	992	0.194	0.318	169	44.5				
Prime I	Prime Power									
100	668	896	0.197	0.324	155	40.9				
75	501	672	0.211	0.347	124	32.8				
50	334	448	0.213	0.350	84	22.1				
25	167	224	0.235	0.387	46	12.2				



Data Subject to Change Without Notice

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set nstallations. <u>STANDBY POWER RATING:</u> Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with he public utility at the Standby Power rating. This rating should be applied where reliable utility power is available. A Standby rated engine should be sized for a Max of an 80% average load factor and 200 hours of operation per year. This ncludes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency. PRIME POWER RATING: Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories: UNLIMITED TIME RUNNING PRIME POWER: Prime Prime Power. ower is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour eriod of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year. LIMITED TIME RUNNING PRIME POWER: Limited Time Prime Power is available for a limited number of hours in a non-varia application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment ingines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime hower rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load peration. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating. CONTINUOUS POWER RATING: Applicable for supplying utility power at a constant 100% load for an unlimited number of lours per year. No overload capability is available for this rating.

onditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative nidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2

are based on 15 in H2O air intake restriction and 3 in Hg exhaust back p

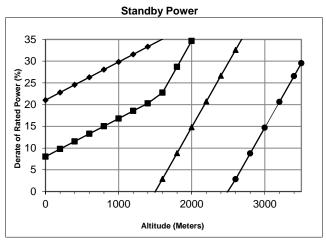
he fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/L (7.1 lbs/US gal). Power output curves are based on he engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan,

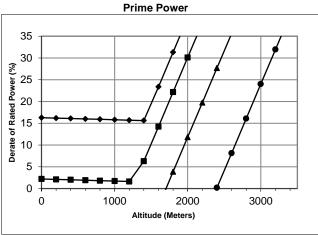
Data Status: Production

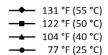
Tolerance: +/- 5%

Chief Engineer: Abhishek Mehrotra

1,500 rpm Power Derate Curves







Operation At Elevated Temperature And Altitude:

For <u>Standby Operation</u> above these conditions, derate by an additional 8.9% per 1,000 ft (305 m), and 26% per 18 °F (10 °C). For <u>Prime Operation</u> above these conditions, derate by an additional 11.9% per 1,000 ft (305 m), and 28.2% per 18 °F (10 °C). For <u>Continuous Operation</u> above these conditions, derate by an additional N/A% per 1,000 ft (305 m), and N/A% per 18 °F (10 °C).

Operation At Elevated Temperature And Altitude:

For <u>Standby Operation</u> above these conditions, derate by an additional N/A% per 1,000 ft (305 m), and N/A% per 18 °F (10 °C). For <u>Prime Operation</u> above these conditions, derate by an additional N/A% per 1,000 ft (305 m), and N/A% per 18 °F (10 °C). For <u>Continuous Operation</u> above these conditions, derate by an additional N/A% per 1,000 ft (305 m), and N/A% per 18 °F (10 °C).

General Engine Data

nstallation Drawing Number		55	598273
Туре		Four Cycle;	Inline; 6 Cylinder
Aspiration		Turbocharged a	nd Charge Air Cooled
Bore x Stroke	in x in (mm x mm)	6.26 x 6.26	(159 x 159)
Displacement	in ³ (L)	1153	(18.9)
Compression Ratio		1-	4.2: 1
Dry Weight (Approximate)	lbm (kg)	4418	(2004)
Wet Weight (Approximate)	lbm (kg)	4614	(2093)
Aftertreatment Weight (Approximate)	lbm (kg)	N/A	(N/A)
Moment of Inertia of Rotating Components			
with FW 4169 Flywheel, SAE 0	n • lbf • sec² (kg • m²)	72.6	(8.2)
Center of Gravity from Rear Face of Block	in (mm)	23.24	(590.347)
Center of Gravity Above Crankshaft Centerline	in (mm)	9.96	(252.993)
ngine Mounting			
Max Bending Moment at Rear Face of Block	lb • ft (N • m)	1000	(1356)
khaust System	(14 111)		(1000)
Max Allowable Static Bending Moment @ Exhaust Outlet Flange	lh • ft (N • m)	124	(168)
Max Allowable Static Bending Moment @ Exnaust Outlet Flangt Max Back Pressure, Standby Power, Turbo Outlet (1500/1800rpm)	lb • ft (N • m)	3.0 / N/A	(10.1 / N/A)
) in Hg (kPa)	0.0 / N/A	(10.1 / 14/A)
r Induction System			
Max Intake Air Restriction	'- II O (I/D-)		()
With Normal Duty Air Cleaner and Clean Filter Element	in H ₂ O (kPa)	15	(3.7)
With Heavy Duty Air Cleaner and Clean Filter Element	in H ₂ O (kPa)	15	(3.7)
With Dirty Filter Element Maximum allowable air temperature rise over ambient at Turbo	in H₂O (kPa)	25	(6.2)
Compressor inlet (Turbo-charged Engines):	Δ °F (Δ °C)	5	(3)
poling System		-	(-)
Jacket Water/ High Temperature Circuit Requirements			
Max Coolant Friction Head External to Engine (1500/1800 rpm)	psi (kPa)	5.0 / N/A	(34.5 / N/A)
Engine Water Flow at Stated Friction Head External to Engine:	psi (ki a)	3.0 / N/A	(34.3 / 14/A)
2.5 psi Friction Head (1500/1800 rpm)	US gpm (L/m)	105 / N/A	(396 / N/A)
. , ,	US gpm (L/m)	97 / N/A	
Maximum Friction Head (1500/1800 rpm)	<u> </u>		(366 / N/A)
Coolant Capacity - Engine	US gal (L)	11.0	(41.6)
Minimum Pressure Cap Rating at Sea Level	psi (kPa)	7	(48.3)
Max Static Head of Coolant Above Crankshaft Centerline	ft (m)	60	(18.3)
Max Coolant (Top Tank) Temperature for Standby/Prime Power	°F (°C)	219 / 212	(104 / 100)
Thermostat (Modulating) Range	°F (°C)	181 - 203	(83 - 95)
Max Intake Manifold Temp Warning/Shutdown	°F (°C)	190 / 208	(87.7 / 98)
Low Temperature Circuit (LTC) Requirements		NI/A / NI/A	(81/8 / 81/8)
Max Coolant Friction Head External to Engine (1500/1800 rpm)	psi (kPa)	N/A / N/A	(N/A / N/A)
Aftercooler Water Flow at Stated Friction Head External to Engine:		N1/A / N1/A	()
2.5 psi Friction Head (1500/1800 rpm)	US gpm (L/m)	N/A / N/A	(N/A / N/A)
Maximum Friction Head (1500/1800 rpm)	US gpm (L/m)	N/A / N/A	(N/A / N/A)
Max Coolant Temp into LTC @ 77°F (25°C) Ambient	°F (°C)	N/A	(N/A)
Max Coolant Temperature into LTC @			
Limiting Ambient Conditions for Standby/Prime Power	°F (°C)	N/A / N/A	(N/A / N/A)
Thermostat (Modulating) Range	°F (°C)	N/A - N/A	(N/A - N/A)
Coolant Capacity - Aftercooler	US gal (L)	N/A	(N/A)
Charge Air Cooler Requirements			
Max Allowable Pressure Drop Across Charge Air Cooler and OEM	in Hg (kPa)	3.0 / N/A	(10 / N/A)

Fuel System

Lubrication System

Max Oil Temperature

Oil Pressure at Minimum Idle Speed

Oil Capacity with OP4084: Low - High

Total System Capacity (With Combo Filter)

Oil Pressure at Governed Speed

Max Fuel Supply Restriction at Fuel Pump Inlet (clean/dirty filter)	in Hg (kPa)	7.7 / 11.8	(26 / 40)
Max Allowable Head on Injector Return Line			
(Consisting of Friction Head and Static Head)	in Hg (kPa)	10	(35)
Max Fuel Inlet Temperature	°F (°C)	158	(70)
Max Supply Fuel Flow (1500/1800 rpm)	US gph (L/hr)	98 / N/A	(370 / N/A)
Max Return Fuel Flow (1500/1800 rpm)	US gph (L/hr)	52 / N/A	(197 / N/A)

US gal (L)

Electrical System

System Voltage	volts	24	N/A
Minimum Recommended Battery Capacity			
Cold Soak @ 0 °F (-18 °C)	CCA	900	N/A
Max Starting Circuit Resistance	ohm	0.002	N/A
Max Current Draw of the System	Amps	N/A	N/A

Cold Start Capability

Cold Start Capability			
Unaided Cold Start			
Minimum Cranking Speed	rpm	110	
Minimum Ambient Temp for Unaided Cold Start	°F (°C)	10	(-12)

Performance Data

		STA	NDBY	PF	RIME	CONTI	NUOUS
		60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz
Governed Engine Speed	rpm		1500		1500		
Engine Idle Speed	rpm		700-1200		700-1200		
Gross Engine Power Output	bhp (kWm)		992 (740)		896 (668)		
Brake Mean Effective Pressure	psi (kPa)		454 (3132)		410 (2828)		
Friction Power	hp (kWm)		58 (43)		58 (43)		
Intake Air Flow	ft ³ /min (L/sec)		1692 (799)		1631 (770)		
Exhaust Gas Temp	°F (°C)		992 (534)		989 (532)		
Exhaust Gas Flow	ft ³ /min (L/sec)		4490 (2119)		4331 (2044)		
Air:Fuel Ratio			22.8:1		23.9:1		
Radiated Heat to Ambient	BTU/min (kWm)		3853 (68)		3540 (62)		
Heat to JW Radiator	BTU/min (kWm)		14263 (251)		13020 (229)		
Heat to Exhaust	BTU/min (kWm)		27742 (488)		26148 (460)		
* Heat to Fuel	BTU/min (kWm)		0 (0)		0 (0)		
Heat to Aftercooler Radiator	BTU/min (kWm)		8373 (147)		7776 (137)		
Charge Air Flow	lb/min (kg/min)		120 (54)		115 (52)		
Turbo Comp Outlet Pressure	psi (kPa)		44 (303)		41 (283)		
Turbo Comp Outlet Temp	°F (°C)		422 (217)		408 (209)		

^{*} This is the maximum heat rejection to fuel.

Noise Emissions

	ncy (Hz) ver dB(A) ¹²³	63	125	250	500	1000	2000	4000	8000	Overall
1500 rpm	Engine ⁴	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
50 Hz	Exhaust ⁵	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
1800 rpm	Engine ⁴	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
60 Hz	Exhaust ⁵	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

^{1.} The test figures quoted are from a single gen-set test and do not constitute a guarantee of performance for any particular engine. The data is subject to instrumentation, measurement, and engine to engine variability.

2. Test reference procedures ISO 3744 and ANSI S12.34-1998 as applicable.

^{3.} All data are "A" weighted and are rounded to the nearest dB.
4. Engine with "typical Radiator and fan", Sound Power (dB).
5. Engine Exhaust at 1 Meter from open stack, Sound Pressure (dB).